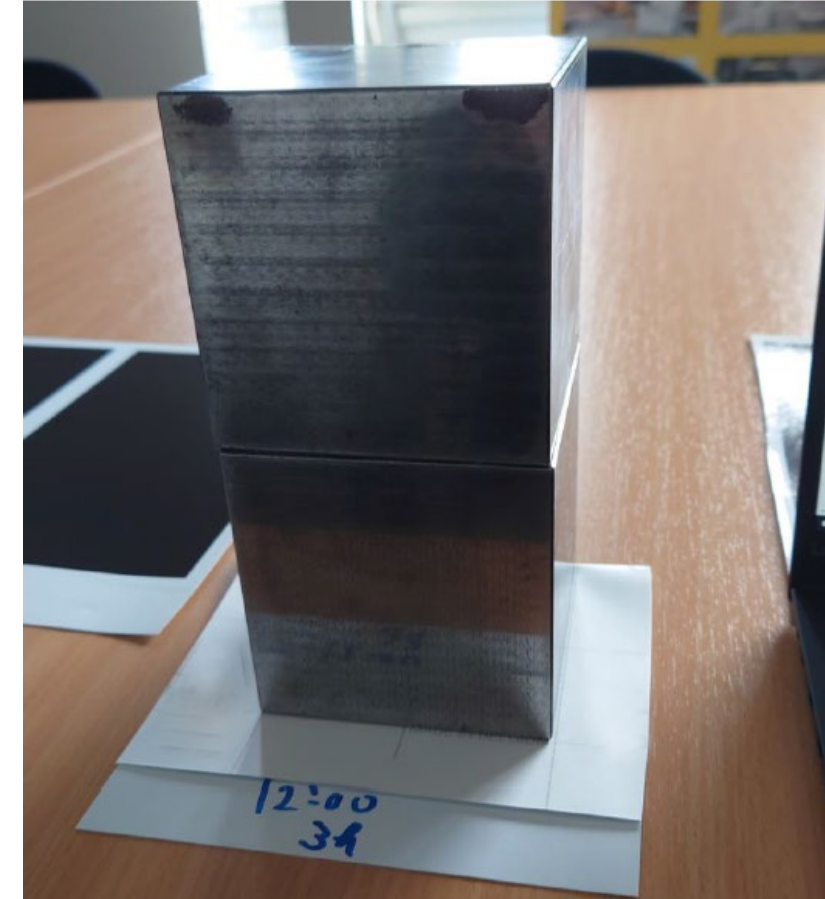


Test Method

1. Print high density black (13,3 g/m²)
2. Allow outgassing for 1 – 24 hours
3. Fold back the print area to press ink-to-ink, put a weight onto the sample and wait 15 minutes
4. After the waiting time has expired, pull the two areas apart.

During pulling apart, check:

- a) Sound during separation
- b) Stickiness
- c) Dull spots or other cosmetic defect on the print area.



Weight on sample: 15,4 kg (154 g/cm²)

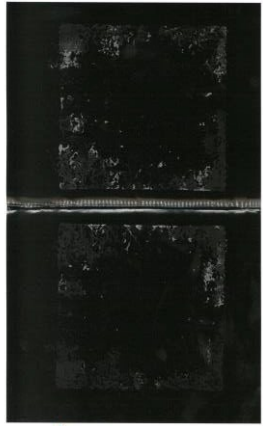
Drying Test

Media : Ikonos – ProfiFlex White Gloss

Ink : MS51



ASAP



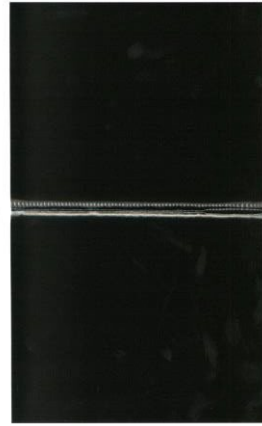
14:30
1h



15:30
2h



12:00
3h



13:00
4h



14:00
5h



15:00
6h



9:00 17/3
2h

Note: The white line in the center can't be seen visually. It is reflection where the media was folded together.

Manuf. / Media Type	Ink	Test Type	0 hours	1 hours	2 hours	3 hours	4 hours	5 hours	6 hours	7 hours	24 hours
Profiflex White Gross	MS51	sound	clearly	clearly	clearly	clearly	slightly	slightly	slightly	-	no
Profiflex White Gross	MS51	sticky	clearly	slightly	slightly	slightly	no	no	no	-	no
Profiflex White Gross	MS51	dull spots	clearly	no	no	no	no	no	no	-	no